PRODUCT BULLETIN



Cummins® ISM Diesel Engines



BASIC LONG BLOCK INCLUDES:

- Block
- Crankshaft
- Camshaft
- Camshaft followers (New pins/rollers)
- Pistons
- Rods
- Head
- · Rocker assembly
- · Complete gasket set

WARRANTY COVERAGE

Long Block configurations: 1 year/unlimited mileage.

Some restrictions apply; see limited warranty details or call for more information. *2nd year long block coverage only.

CORE RETURN CRITERIA

- Reviva ONLY requires an external visual core inspection.
- No hidden costs or crank rotation are required.
- If there are visual holes or cracks in the block there will be a 50% core charge back.
- Core charges are refunded within 48-hours after Reviva receives your core.

**** Round-trip freight prepaid within the Continental US***

APPLICATIONS

The Cummins ISM is used in many applications of industrial equipment for model years from the late 1990's and up.

Reviva utilizes state of the art machines and machining methods to ensure quality. All components are magnafluxed, inspected and machined to OEM specifications.

Blocks are magnafluxed, upper ϑ lower counter bores are repaired as needed, the deck is resurfaced and the align bore is honed to OEM specifications.

Cylinder heads are magnafluxed, pressure tested, and new valve guides and new valves are installed in every head and valve seats are machined to OEM specs then vacuum tested to ensure quality.

Crankshafts are magnafluxed, straightened if needed and polished or ground undersized.

Camshafts are magnafluxed, straightened if needed and polished.

Connecting rods are magnafluxed new rod bushing installed and machined to OEM specification.

All Reviva engines are assembled in the USA.

TO PLACE AN ORDER

Before calling to request price and availability, please gather the following information:

- · The original engine serial number
- · The original engine CPL number

The CPL and serial numbers are located on the valve cover.

QUALITY PROCESSES

Every engine is machined using state-of-the-art equipment and assembled using precise and repeatable methods. All engine production follows documented lean manufacturing processes and principles to create consistent quality and dependable outcomes.

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Cummins ISM Engine Core Evaluation

SECTION I: CUSTOMER INFORMATION	
User/Installer	Date
Dealer/Distributor Contact	Phone #()
Engine Part Number	Serial Number
SECTION II: NON TYPE FOR TYPE OR JUNKYARD CORE DEDUCTION	
If returning a core of a type different than the engine being pure displacement or horsepower rating), junkyard or disassembled cremanufactured, the deduction will be up to a full core deposit.	
SECTION III: CORE DEDUCTIONS	
The following table represents the deductions for missing or damaged components. Missing miscellaneous fittings will be charged at cost. Oil and coolant must be drained. This list may be generic and subject to change. Please contact Reviva with any specific questions regarding core deductions.	
1)	
3)	
4) Original Engine Skid \$100	TOTAL EXTERNAL DEDUCTIONS (add lines 1 through 4)
SECTION IV: NET CORE CREDIT	
CORE DEPOSIT DEDUCTIONS	NET
(Complete and Assembled) — (Sum of Section II, III and IV)	= CORE CREDIT
SECTION V: AUTHORIZATION	
Dealer/Distributor Signature	Date
Inspector Signature	Date
Inspector Phone #()	